

CHIRON FZ 25 CNC Machining Center - Vertical



VS Techno Inc.,
Manufacturers of Precision CNC Components , Jigs & Fixtures,
SPM Components and Job Works.

Stock number: VST-012017
Type of machinery: Machining Center - Vertical
Manufacturer: CHIRON
Type: FZ 25 CNC
Year: 1984
Control unit: CNC
Maker of control unit: SIEMENS Sinumerik System 8
Country of origin: Germany
Item location: D-Eislingen
Delivery time: to be agreed
Freight basis: Ex Stock



Seller



VK Werkzeugmaschinen
Schildfarnweg
70619 Stuttgart, Germany.

Phone: +49 1735928986 / +919448488473
Fax: 08023128473
E-Mail: vstechno.info@gmail.com

Technical specs

x-travel:	500 mm
y-travel:	400 mm
z-travel:	500 mm
control:	SIEMENS Sinumerik System 8
thread capacity:	M 24
:	ø 28 mm
:	bis 150 cm ³ /min
:	bis 300 cm ³ /min
tool taper:	SK 40
spindle drive:	8,0 kW
turning speed range:	20 - 5000 U/min
spindle bearing diameter:	65 mm
rapid traverse X-axis:	12 m/min
rapid traverse Y-axis:	12 m/min
rapid traverse Z-axis:	12 m/min
surface area:	630 x 450 mm
distance spindle - column:	350 mm
distance spindle /table:	170 - 670 mm
programmable feet:	1 - 4000 mm/min
no. of tools in the magazine:	12 Stück
max. tool weight:	7 kg
tool changing time:	4 sec
total power requirement:	18 kW
weight of the machine ca.:	3,5 t
dimensions of the machine ca.:	2,2 x 2,4 x 3,2 m

Description

Compact Vertical Processing Centre with Siemens Sinumerik 8 control, 12x tool turret mounted on spindle head - for quick re-tooling, full casing, coolant device, central lubrication, emergency cut-off.